



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3011
Job Sheet 171979



Part No: 646.3011

Job Qty: 16 ea

Part Name: RH Half



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/28/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV N/C SHEETS 2,6,7 IPP REV:A NEW ISSUE 13/01/14 JFS VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		2/27/18	0.00	0.00	Start Up Machining-1		5C 18/03/18
100	Bandsaw	16 pcs		2/27/18	0.00	0.17	Bandsaw1		5C 18/03/18
110	CNC Vertical Machining	16 pcs		2/28/18	0.18	12.80	HAAS1-1		DAS 18/03/18
120	QC	16 pcs		2/28/18	0.00	0.00	QC1		52 18/03/18
130	QC	16 pcs		2/28/18	0.00	0.00	QC8 Machining-1		9-89 5C 18/03/18
140	Outsource	16 pcs		2/28/18			ATG001-VC	5	5C 18/03/18
150	Packaging	16 pcs		2/28/18	0.00	0.00	Packaging2		5C 18/03/18
155	QC	16 pcs		2/28/18	0.00	0.00	QC5		5C 18/03/18
180	Packaging	16 pcs		2/28/18	0.00	0.00	Packaging3-1		5C 18/03/18
190	QC21-SA	16 Ea		2/28/18	0.00	0.00	QC21		5C 18/03/18

Part Op 100 - Cut Blank at 9.700"

Descriptions: 110 - 1-Machine per folio FB158

120 - Inspect on CMM as per folio CMM029.

140 - Issue P/O to ATG : 039246 Hard Black Anodize, Color Black and Prime as Per Dwg 646.3000

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6B6.000X0.250	7075-T6 Bar 6.000" X 0.250"	12.9440 ft (.809 ea)	90-Start up Operation	

5044632 13 pi

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6B6.000X0.250	13	0	0

5047579 - 5047580

9-89



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S047580



Part: 646.3011

Job No: 171979

Serial No/Batch: S047580

Revision:

Inspector:

Date: 03/03/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	RH Half	0.250Inches $\pm$ 0.005	0.255 0.245	.251	
2	RH Half	0.109Inches $\pm$ 0.005	0.114 0.104	.110	
3	RH Half	0.200Inches $\pm$ 0.005	0.205 0.195	.200	
4	RH Half	0.050Inches $\pm$ 0.005	0.055 0.045	.05	
5	RH Half	9.536Inches $\pm$ 0.005	9.541 9.531	9.536	
6	RH Half	0.209Inches + 0.005 - 0.001	0.214 0.208	.209	Diameter
7	RH Half	0.177Inches + 0.005 - 0.001	0.182 0.176	.177	Diameter
8	RH Half	0.250Inches $\pm$ 0.005	0.255 0.245	.250	
9	RH Half	0.625Inches $\pm$ 0.005	0.630 0.620	.625	

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Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039246

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039246

PO Date: 3/8/18

Due Date: 3/16/18

**Purchase Order
Revision:**

Revision Date: 3/20/18

Ship-To Contact: Baker, Diane Phone:
dbaker@dartaero.com

E-MAILED

MAR 20 2018

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	171648	D5574-1	Blade Housing, Cable Cutter Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5574 Certification of Conformity is required.	Firmed	4/2/18	3 pcs	0 pcs	3 pcs	\$11.87/pcs	\$35.61
2	172352	D5575-3	Break Away Tip, Lower Deflector Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5575-3 Certification of Conformity is required.	Firmed	4/2/18	2 pcs	0 pcs	2 pcs	\$10.12/pcs	\$20.24
3	170170	647.7810	Bracket A Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	4/2/18	4 pcs	0 pcs	4 pcs	\$16.12/pcs	\$64.48
4	170171	647.7811	Bracket B Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	4/2/18	4 pcs	0 pcs	4 pcs	\$16.12/pcs	\$64.48
5	169393-A	647.7912	Clip ISSUE P/O: Hard Anodize, Color Black, and Prime As Per Dwg. 647.7900	Firmed	4/2/18	12 pcs	0 pcs	12 pcs	\$11.22/pcs	\$134.64

PURCHASE ORDER

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	170446	646.3010	LH Half Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.3000	Firmed	4/2/18	10 pcs	0 pcs	10 pcs	\$11.87/pcs	\$118.70
7	170447	646.3011	RH Half Issue P/O to ATG : Hard Black Anodize, Color Black and Prime as Per Dwg 646.3000	Firmed	4/2/18	10 pcs	0 pcs	10 pcs	\$11.87/pcs	\$118.70
		171979		Firmed	4/2/18	16 pcs	0 pcs	16 pcs	\$11.87/pcs	\$189.92
			Sub Total:			26	0	26		\$308.62
8	171847	C45-8-5	Solenoid Cover -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	20 pcs	0 pcs	20 pcs	\$5.37/pcs	\$107.40
9	172471	RBE350A94-3701-00	Main Rotor Rigging Tool -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As per Dwg RBE350A94-3701-00 Rev. 2A -Certificate of Conformity is required	Firmed	3/23/18	6 pcs	0 pcs	6 pcs	\$4.77/pcs	\$28.62
10	173384	SWA10A-700A	Wire Clamp -Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 -Certificate of Conformity is required	Firmed	3/23/18	28 pcs	0 pcs	28 pcs	\$7.37/pcs	\$206.36
11	172447	RBE350A94-2708-01-01	Slide -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As per Dwg RBE350A94-2708-01-01 Rev. G -Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08

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PURCHASE ORDER

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
12	171382	RBE350A93-3302-02-5	Extension Handle -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	6 pcs	0 pcs	6 pcs	\$10.57/pcs	\$63.42
13	171729	RBT18520-1	Lift Device Frame -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	6 pcs	0 pcs	6 pcs	\$4.77/pcs	\$28.62
14	171711	RBT18603-5	Cup -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08
15	172528	RBW6405G07331-3G-1	Receiver -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08
16	172292	269T3319-5	Roll 1-Issue P/O to ATG: 2-ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant 2- Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08
17	171466	RBE703A94-1130-01-05	Fixture Handle -Issue P/O to ATG: AS PER DWG RBE703A94-1130-01- 05 -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1 - Certification of Conformity is required	Firmed	3/23/18	12 pcs	0 pcs	12 pcs	\$4.77/pcs	\$57.24
									Grand Total: \$1,314.75	
Order Notes										
CL										
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Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914803

Date: 22-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 ea	Part: 647.7810 Bracket A Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 22689		Rev: A PO: PO039246 Line: 3
4 ea	Part: 647.7811 BRACKET B Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 22690		Rev: A PO: PO039246 Line: 4
10 ea	Part: 646.3010 LH Half Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22692		Rev: NC PO: PO039246 Line: 6
16 ea	Part: 646.3011 RH Half Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22693		Rev: NC PO: PO039246 Line: 7
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>22/03/2018</u>			
Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914803

Date: 22-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

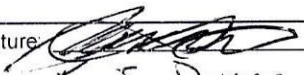
Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		OUR TRUCK
Quantity	Description	
	Certified Signature: 	
	Receiver Signature: <u>Pro S. Doriane</u>	
A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.		
Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		
Made in Canada.		